

FINEX SIEVES PVT LTD India's Leading Designer and Manufacturer of Powder Processing Machineries for Grinding, Screening, Mixing, Drying, Crushing, Cleaning, Pelet Making and Material Handling Equipment's and Plants. Established in the year 1981 we are one of the leaders in Designing and Manufacturing of Machineries Processing providing Powder Innovative. Customized products for the process Industries. We supply all over the world with over 2500 successful Installations and are in Vadodara, Gujarat India's Largest Engineering located Industrial Estate. We are having a Land Area of 27,000 sq ft with a built up Area of over 10,000 sq ft.

We also have Demo Machines both in Stainless steel and Mild steel for all the models that we mfg and we offer trials and undertake development work for new application.

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Finex Sieves Pvt Ltd introduces the Tumbling Non Vibrating Shaking motion Separator Grader for solid solid powder separation. This is The simplest screening hand screening by eye. This is mechanically simulated by the Tumbler Screening Machine.

The basic motion is gyratory with the horizontally motion being similar to a plant sifter. The eccentricity can vary from slow speed V-belt drive allows variable speeds

The residence time of each product can be adjusted by the assembly in a radial and tangential angle, towards the drive axis.

A three-dimensional tumbling motion, which is a mixture of plane and throw, is created. The screening material is uniformly distributed over the entire surface from the center to the periphery. It will travel in a spiral transport direction. in the center, the finer particles will pass through the mesh holes.

Towards the outside, the horizontal and vertical acceleration is increasing, causing the particles with near mesh size to be separated. The remaining oversize is being carried to the outlet where the flow is also controlled by an adjustable deflector, This deflector is another factor in controlling the residence time of a material on the screen. this process is repeated on every screen deck.

Anti-blinding Devices

When fine screening is done, the screen meshes can become blinded by particles, dust or by static charges. This greatly reduces the capacity and the screening efficiency. For a continuous operation, it is necessary to have an appropriate anti-blinding system for the materials being screened. The circular design, with its central main shaft and three-dimensional motion, enables Tumbler Screening Machines to utilize different anti-blinding systems.

1-Ball Cleaning, Bouncing balls keep the screen free from blinding,

- **2-Roller Brush Cleaning** Roller brushes are rotating under the screen and are used for spherical, crystalline and fragile materials. The brush arms are driven by a reduction gear mounted in the bottom Below screen .
- **3- Air-Jet Cleaning -** A blower carries air or gas into the central air bell where it is distributed into the air-jet arms cleaning the screen from underneath. A fluid bed like effect is created by the air-jet causing fine and coarse material to disperse.
 - Screening efficiency up to 99%
 - No particle destruction of sensitive products
 - High screening quality results in higher revenues for graded products
 - Higher specific screen load as compared to vibration systems
 - Stable screen motion even under full load
 - Tumbling movement indefinitely adjustable, resulting in precise control of residence time on the screen, capacity and screening efficiency can be coordinated and optimized With Quick access to the screen inserts
 - Modular design permits various machine modifications
 - Dust tight, gas tight as option
 - Excellent for trouble free screening of powders from 20 mesh to 400 mesh 30 microns.

Applications are

- Chemicals / pharmaceutical
- Foodstuff / Cosmetics
- Plastics / Metallurgy /Metal powders
- Stones and ores /Minerals
- Wood flour, Recycling
- Available in Circular Designs from 600mm dia to 2400mm Dia (8 feet) in Mild steel, Stainlessteel, GMP Pharma Finish.

SALIENT FEATURES TUMBLING GRADER IS NON VIBRATING BUT IS SHAKING MOTION

- 1)Low Frequency Shaking movement (180 rpm)by Pulley Drive Gives Long Screen Life/ Low Mantainence as less Wear and Tear
- 2)Three Dimensional Oscillation Horizontal Gyratory movement superimposed by a Vertical motion resulting in TUMBLING MOTION
- 3) Combined Effect gives spiral movement of bulk material on the screen
- 4) Gentle movement provides extremelly delicate material screening without screen BLOCKING
- 5) Bottom Brush Drive keeps Screen Clean from Blinding
- 6)Ordinary Crompton / standard make 3HP TEFC 1440RPM Motor Flange Mounted Repairs locally possible and Replacable motor easily available
- 7) Rubber suspension ensures maximum Vibrations to top Screen
- 8) Odd shaped ,Rough particles like quartz, silica sand,fedspar damage screen very fast due to Abrasive nature of material due to Gentle Tumbling Motion and Low Frequency Screen is not damaged Screen Life Very Long

VIBROSCREEN ALTERNATE DESIGN IS VIBRATING AT HIGH Frequency

- 1) High Frequency Vibratory movement (1440 rpm)by Vibrator Motor Gives Short Screen Life/ Low Mantainence as High More Wear and Tear
- 2) Two Dimensional Gyratory motion that is Vertical and Horizontal Vibrations
- 3) Rough movement due to excessive Vibrations gets material screen Blinding and damaged with screen BLOCKING very fast
- 4) Vibrator Motor 1440RPM Special Design can only be repaired by Manufacturer, if motor is damaged during repair period production is stopped

- 5) Spring suspension distributes Vibrations to top and Bottom Base.
- 6) Odd shaped ,Rough particles like quartz, silica sand, fedspar damage screen very fast due to Abrasive nature of material with High Frequency Motion of Vibrations Screen is damaged Soon.
- 7) No Brush Drive and Vibratory vertical motion makes screen get blinded fast.

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POWDER PROCESSING PRODUCT RANGE OF FINEX EQUIPMENTS & PLANTS

	110012
GRINDING EQUIPMENTS Hammer Mill Pin Mill Micro Mill Plastic Grinding Mills Ultra Fine Mills Air Swept Mills SCREENING EQUIPMENTS Gyratory Separators	CRUSHING Lump Crushers Lump Breakers Inline Crushers MATERIAL HANDLING SYSTEMS Screw Conveyors
Vibratory Graders	Vibratory Feeders
Rotary Sifters	Bucket & Belt Conveyors
	PJ Dust Collectors
Rotary Drum Sifters	
Cleaning Graders	Rotary Airlock Valves
Air Aspirators	Pneumatic Conveying
Destoners	Systems
Air Classifiers	
DRYERS &	TURNKEY PLANTS
ROASTERS	Salt Refinery
Pneumatic Dryers	Spice Plant
Flash Dryers	Air Classification Plants
Roasters	
Continuous	BLENDERS & MIXERS
FLUID BED	Ribbon Blenders
PNEUMATIC	Paddle Blenders
DRYING PLANTS	Drum Mixers
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APPLICATIONS

CHEMICLAS	PHARMACEUTICALS	COSMETIC	PLASTICS
Fillers	Insecticides	Detergent	Pigment
Resins	Spices	Ceramics	Fillers
Cement	Food Flour Powder	Lime	Mineral

























